

Ex04. U

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Ex04. U

1.

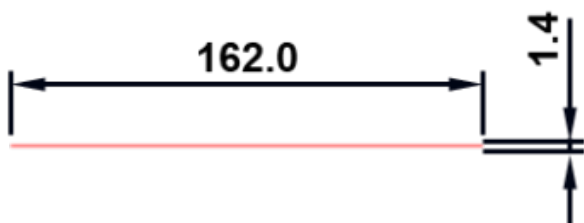
-
-
- 1

2.

- DP780
-
- : 162.0 mm × 1.4 mm
- :

3.

- :
- : Cold_Well_lubrication_Hybrid
- :
- , : -1.0 mm/s
- : 0.0 mm/s
- : $k=0.1$ N/mm, $F=49$ N, $S=0.2$ mm



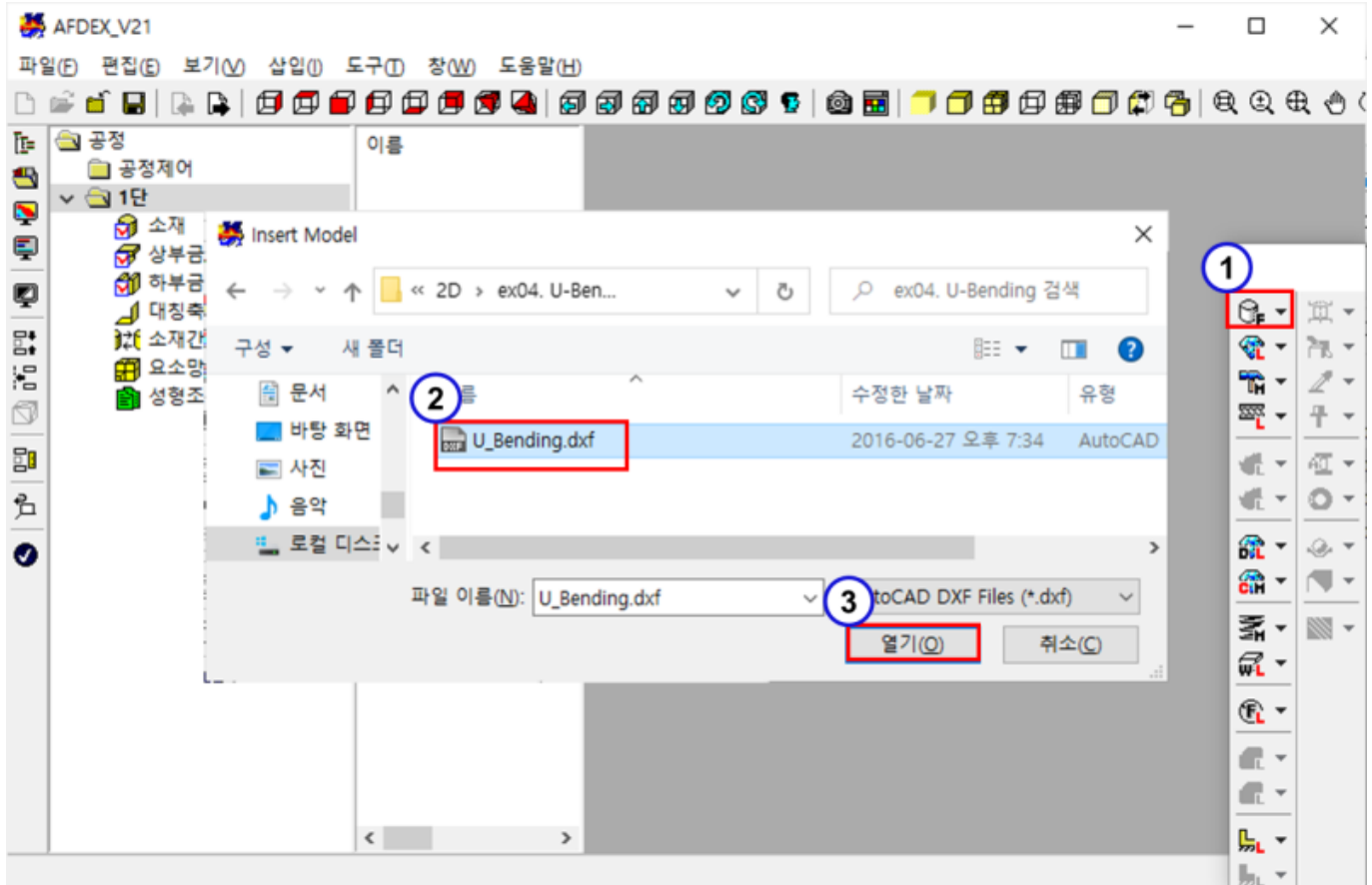
Punch

Spring

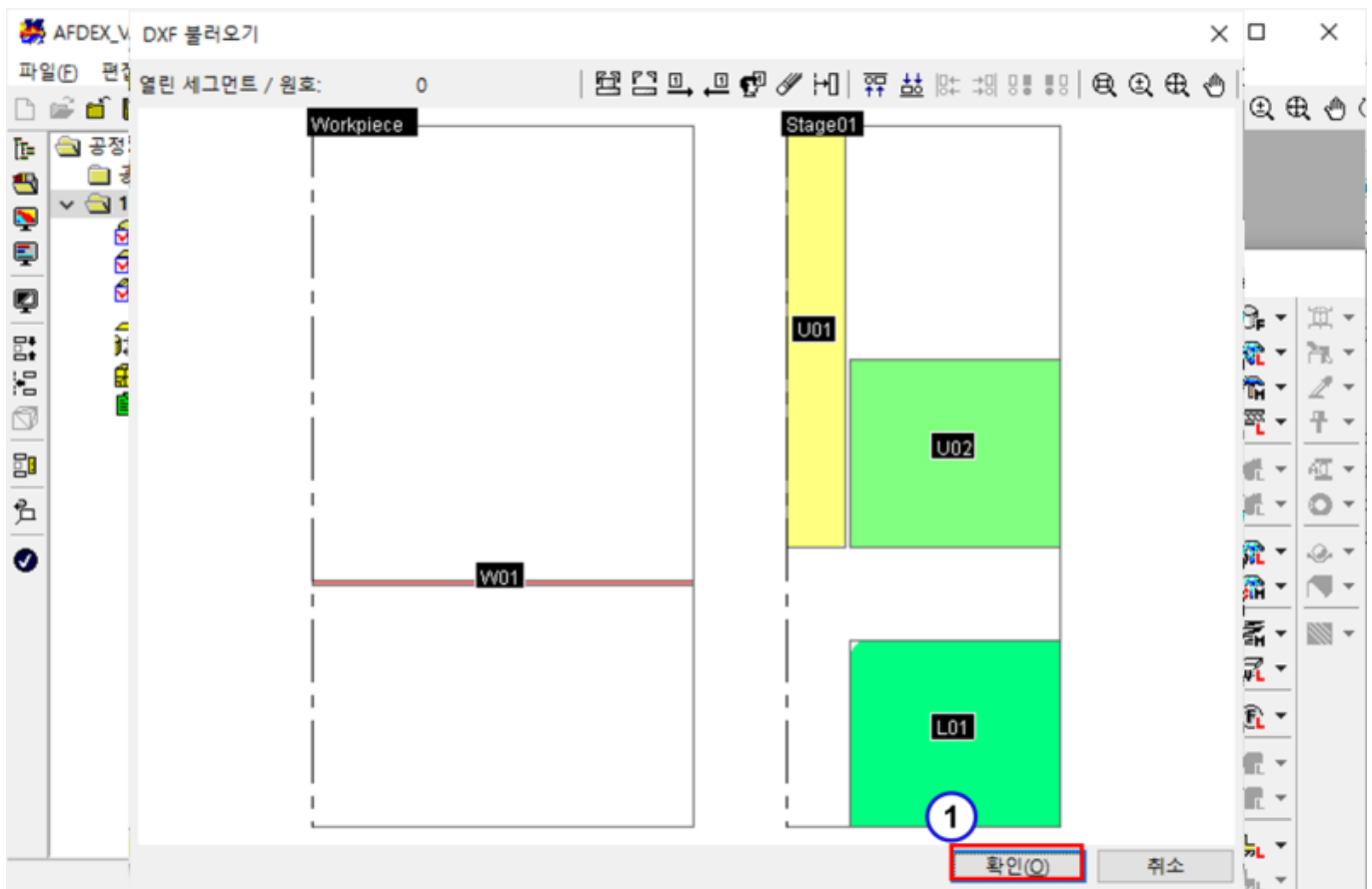
Die



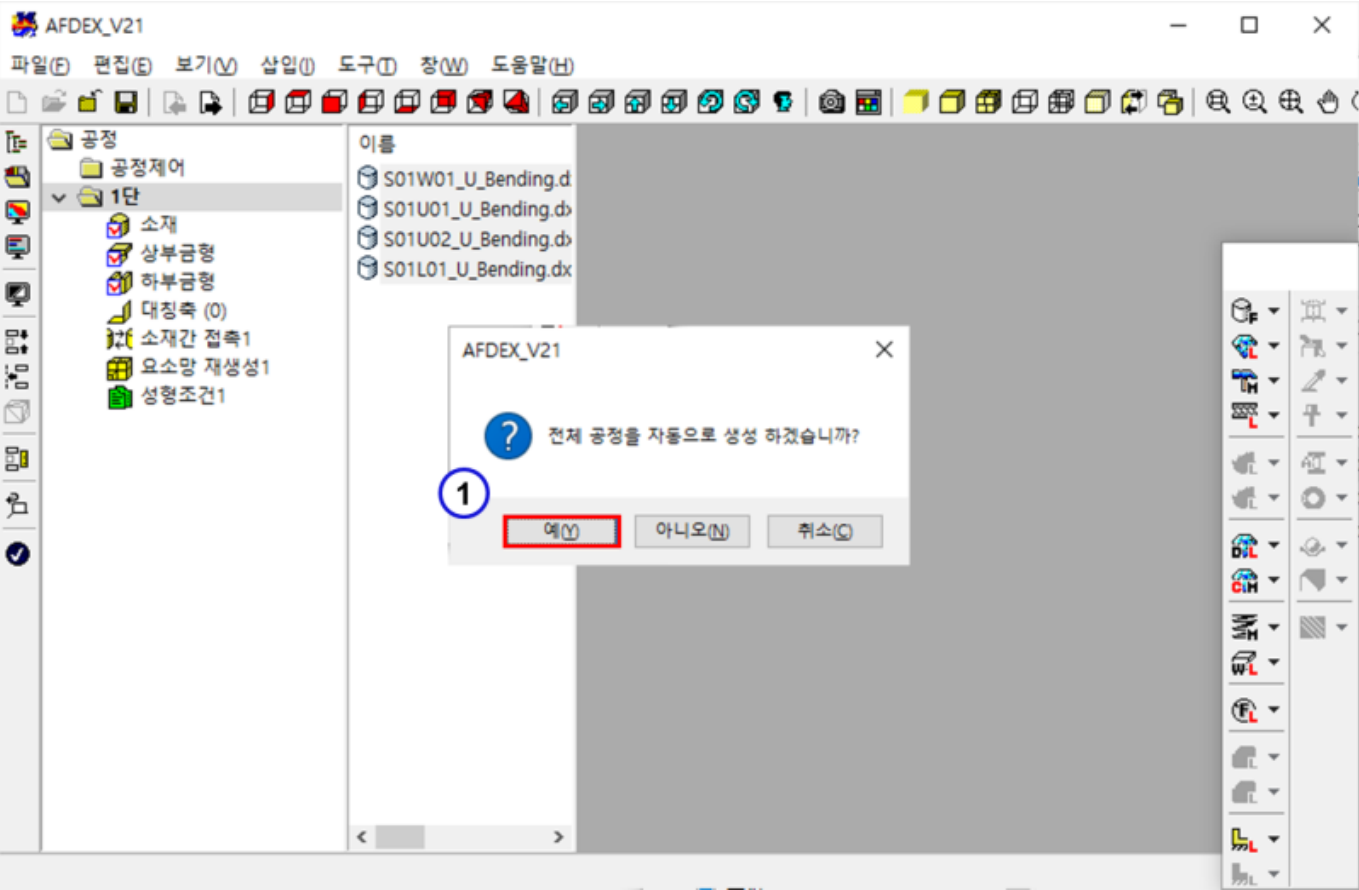
1. AFDEX , “ ” .
2. (), (), (), (2), (Newton),
(), (), (), & () “ ” .
/



1. "Model: From File"
2. \edu\AFDEX_Example\2D\ex04. U-Bending\U_Bending.dxf
3. " " " "

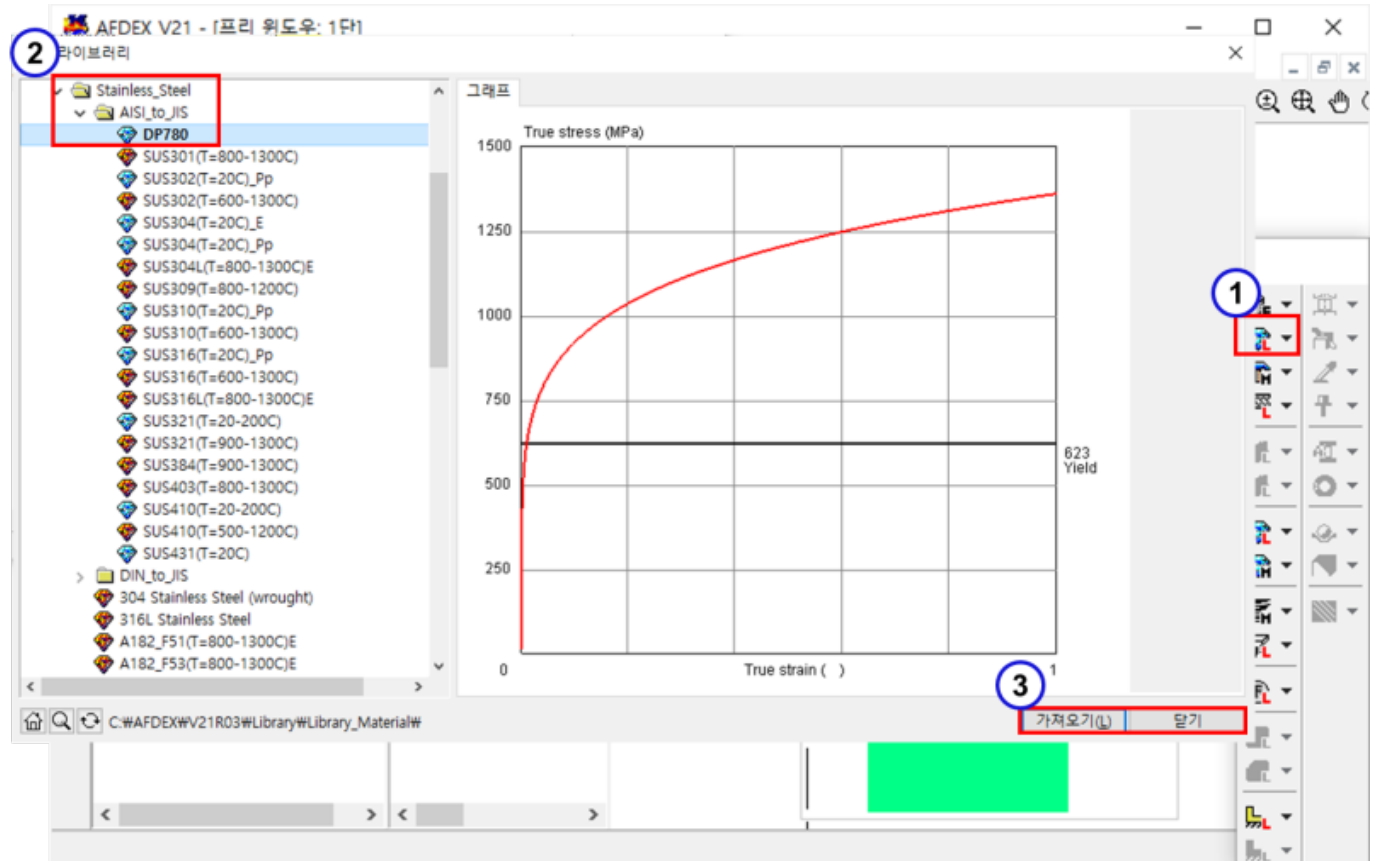


1. “OK”

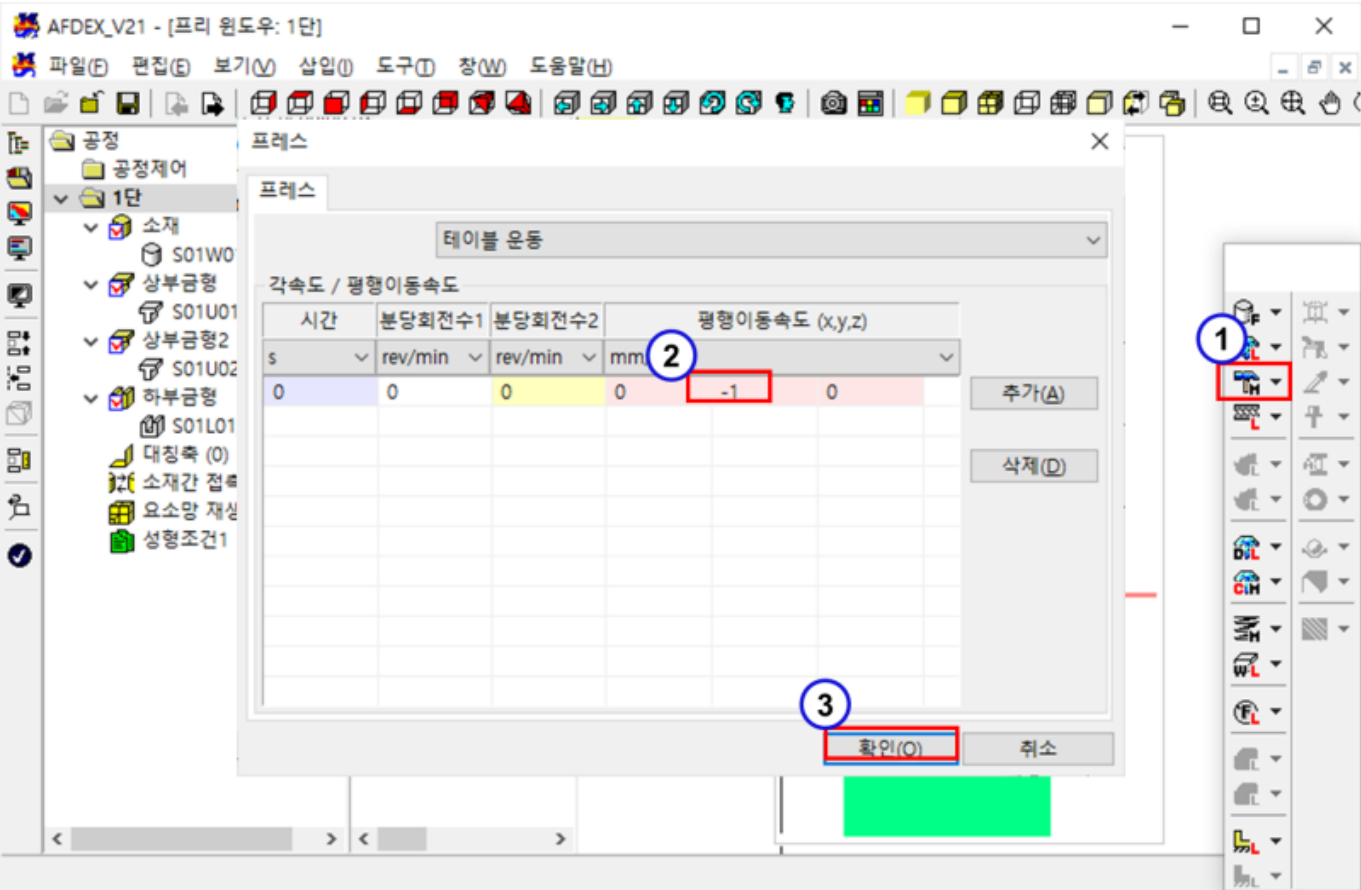


1.

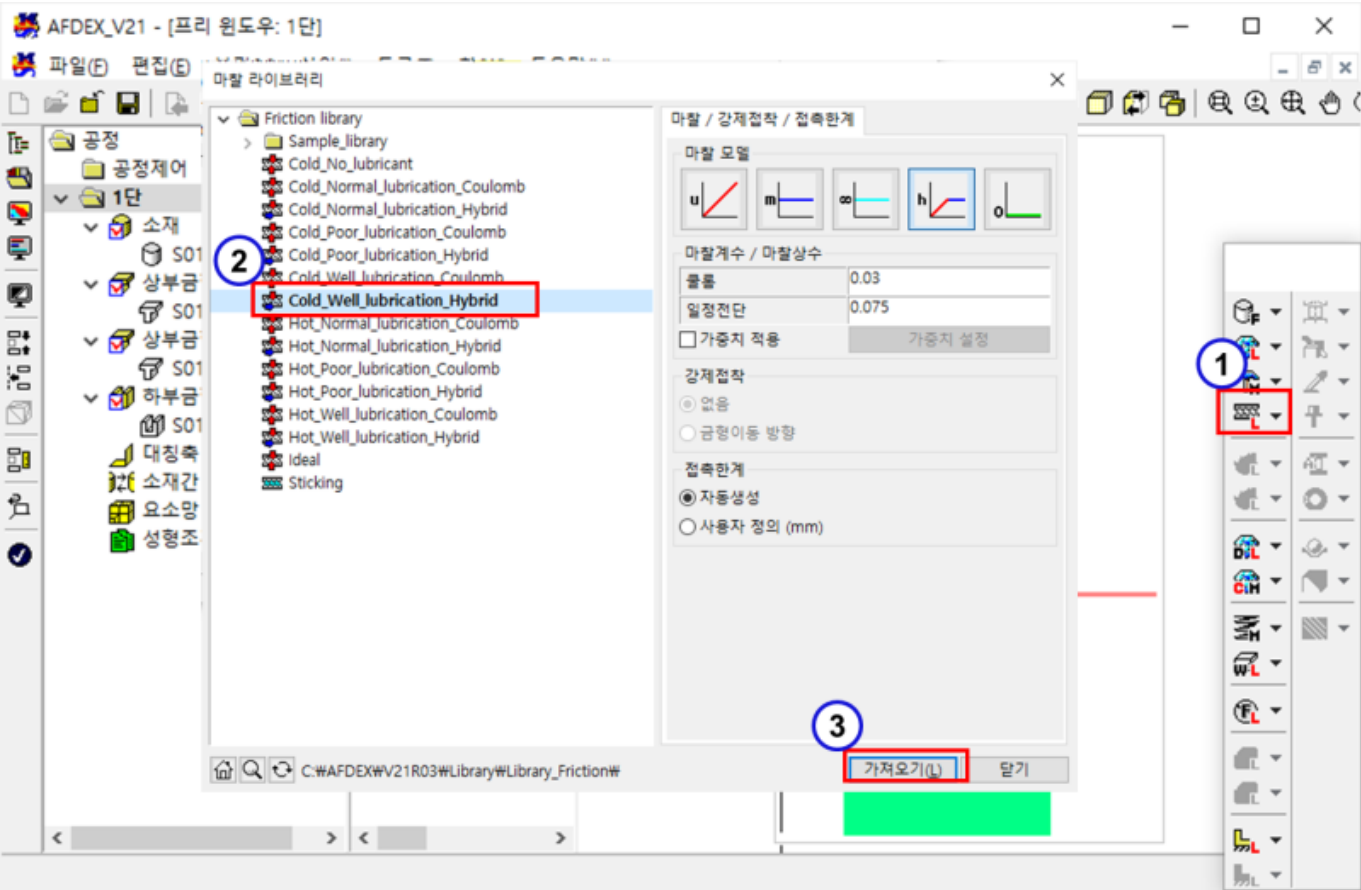
2. “



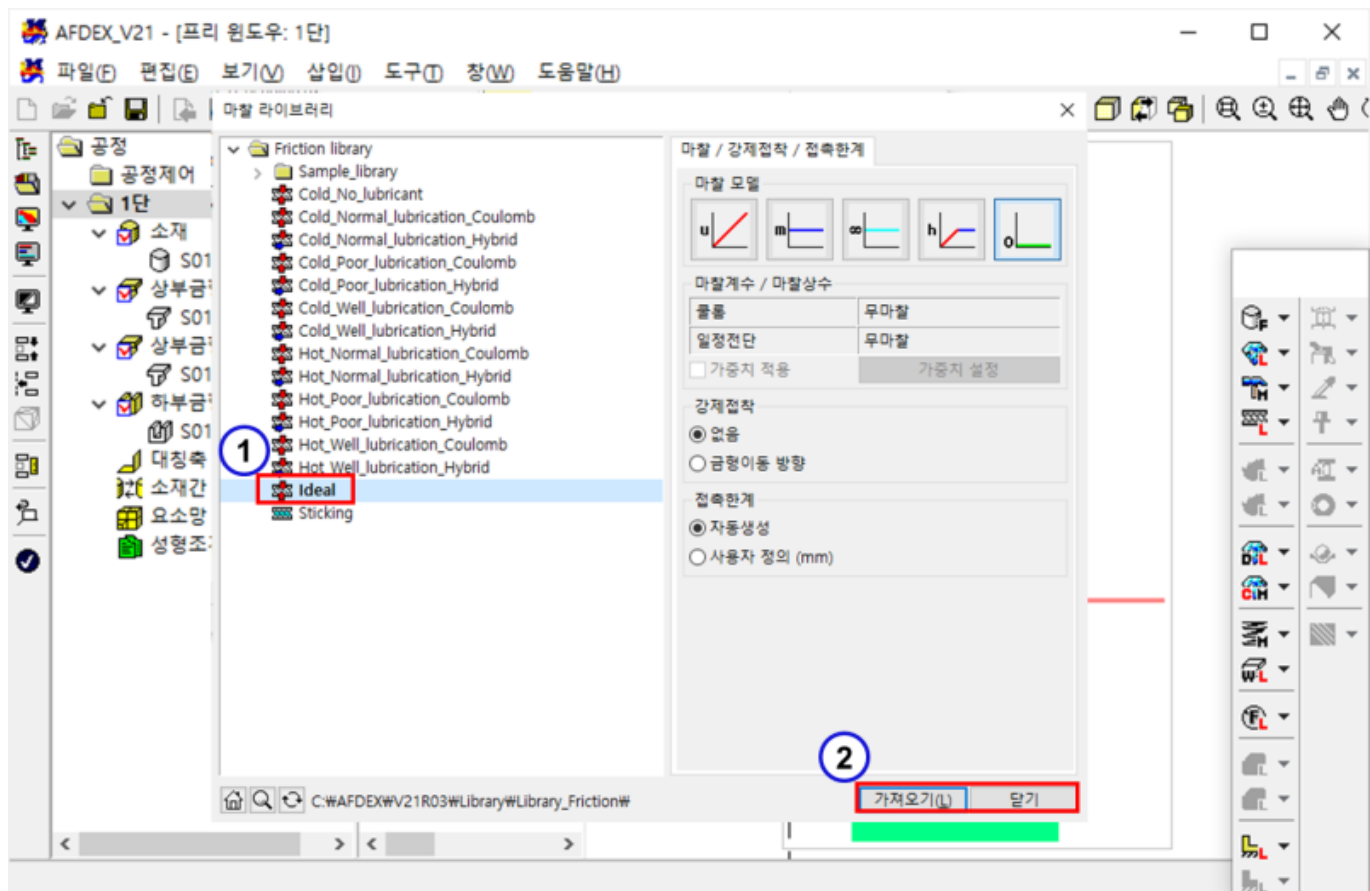
1. “ : 가 ” .
2. “Stainless_Steel →AISI_to_JIS → DP780” .
3. “ 가 ” , “ ” .



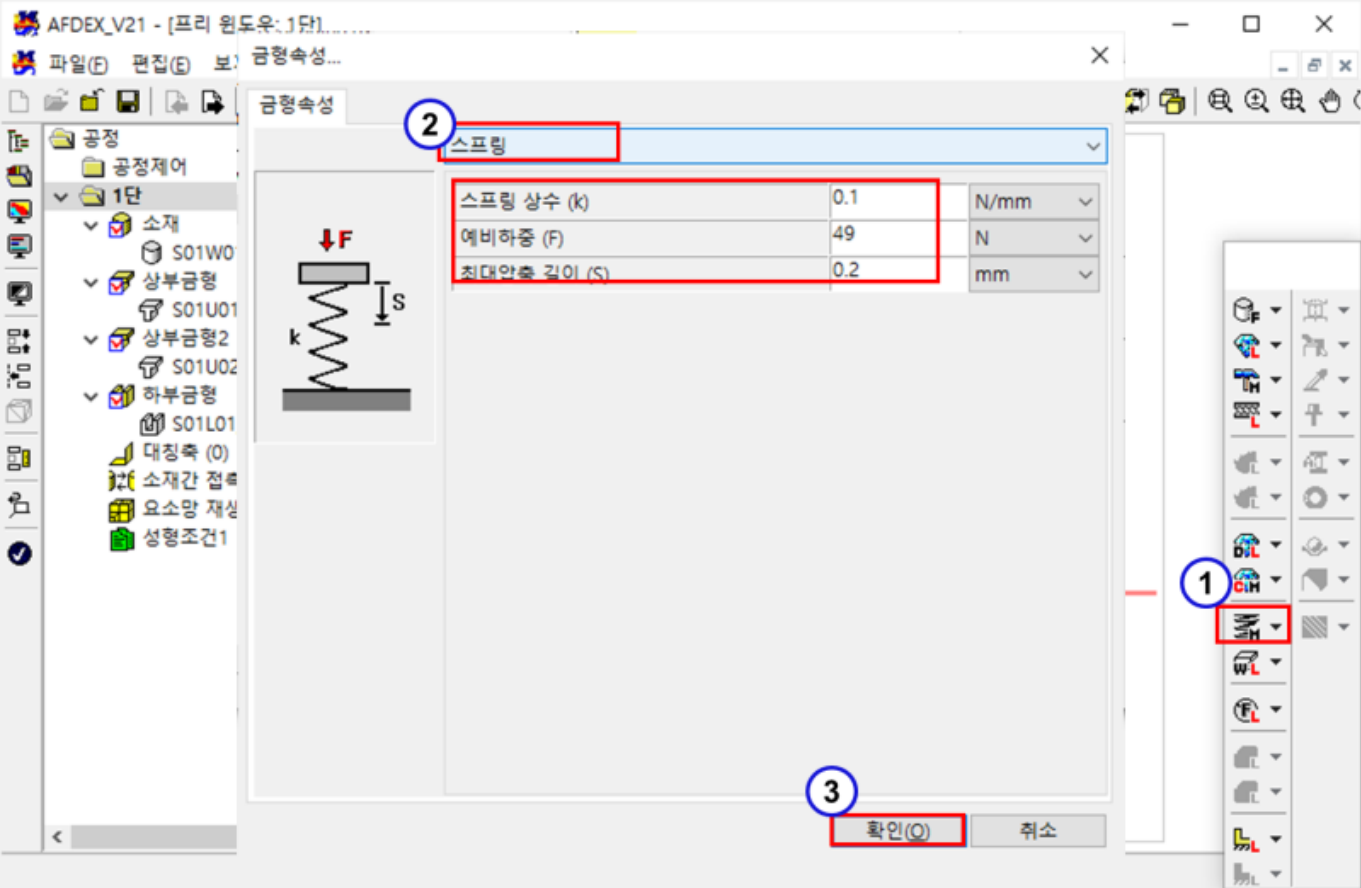
“ : ” . Y “ -1 ” “ ”



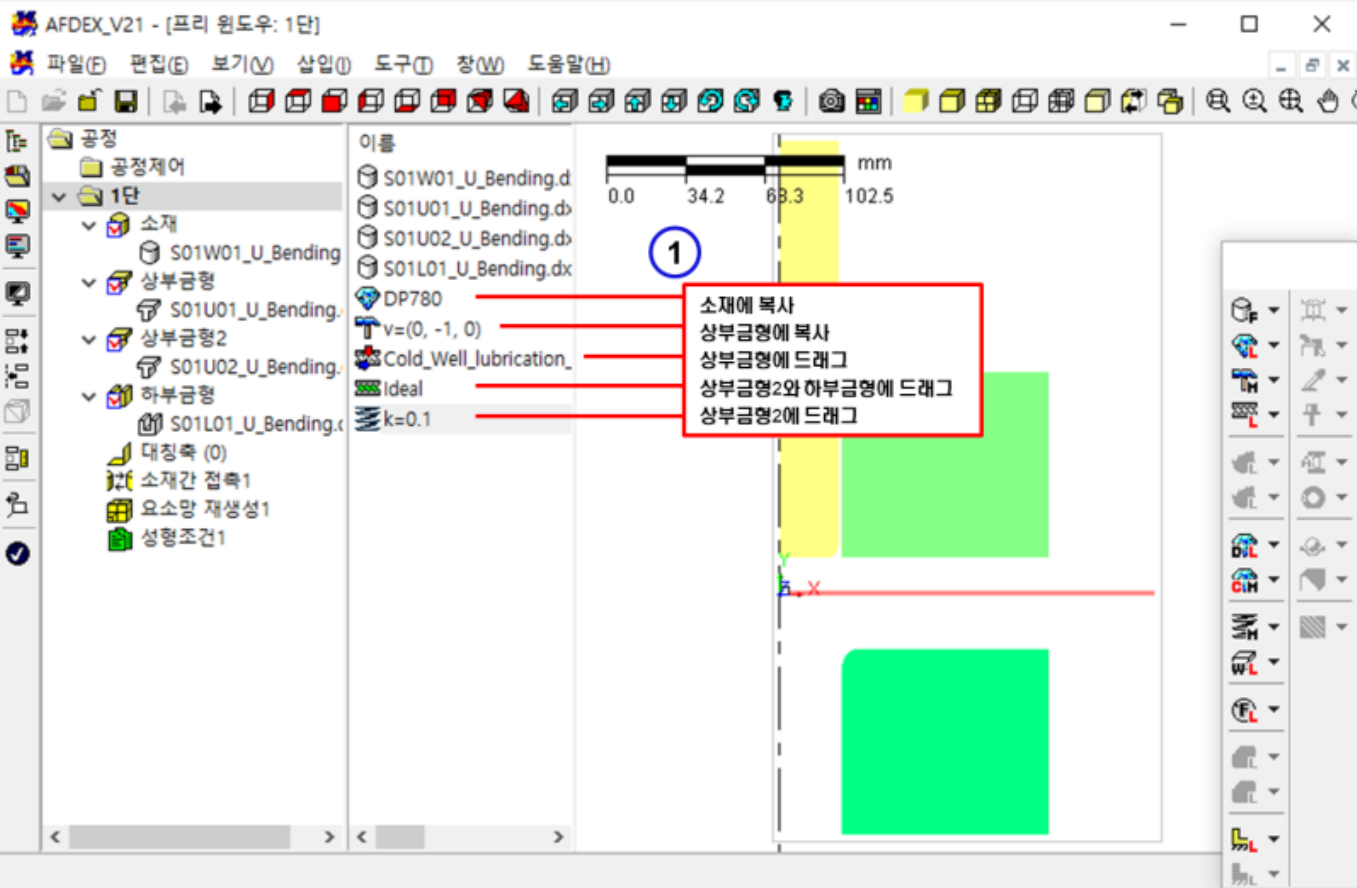
1. “ ” : 가 ” .
2. “Cold_Well_lubrication_Hybrid” .
3. “ 가 ” .



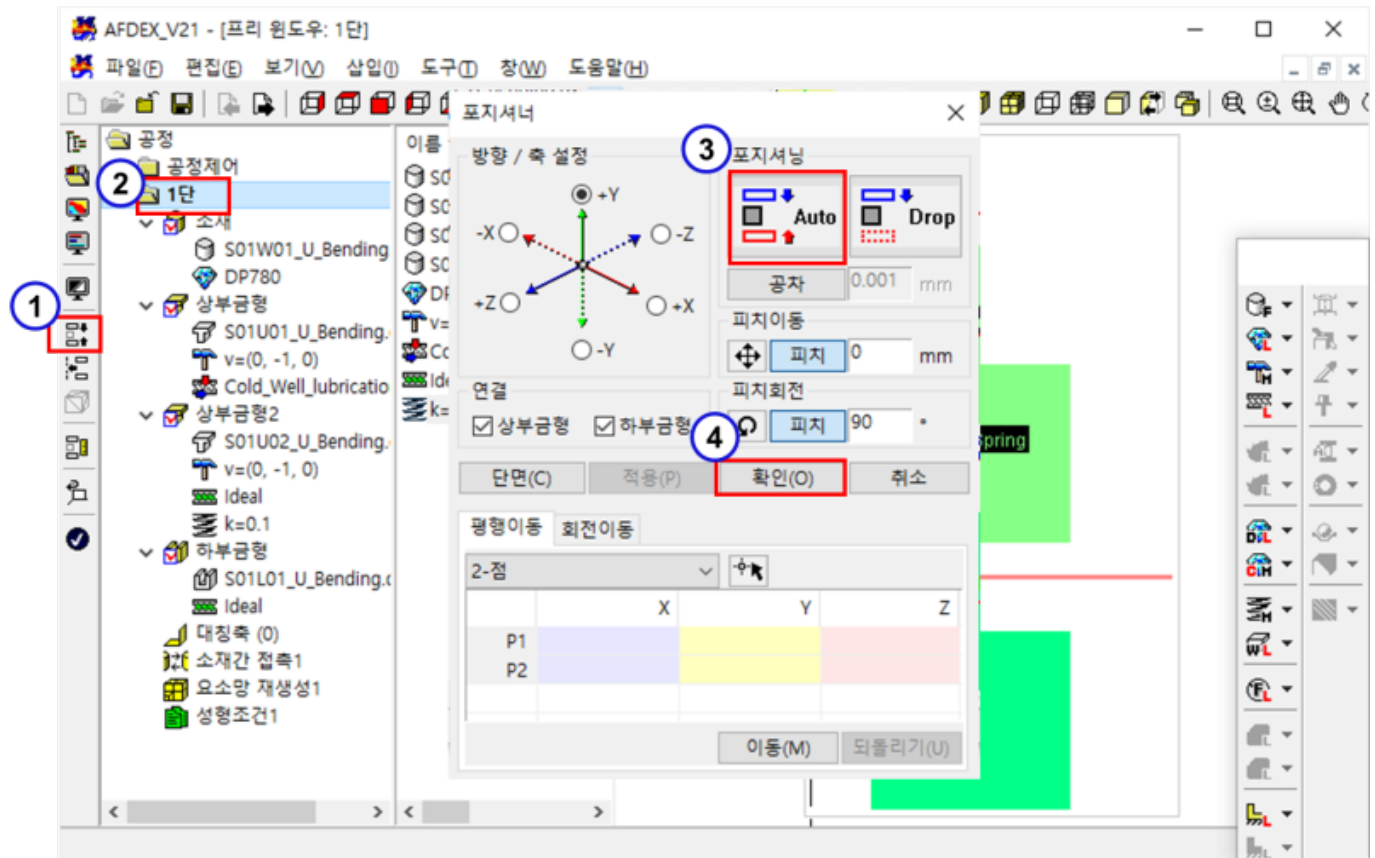
1. “Ideal” .
2. “ 가 ” , “ ” .



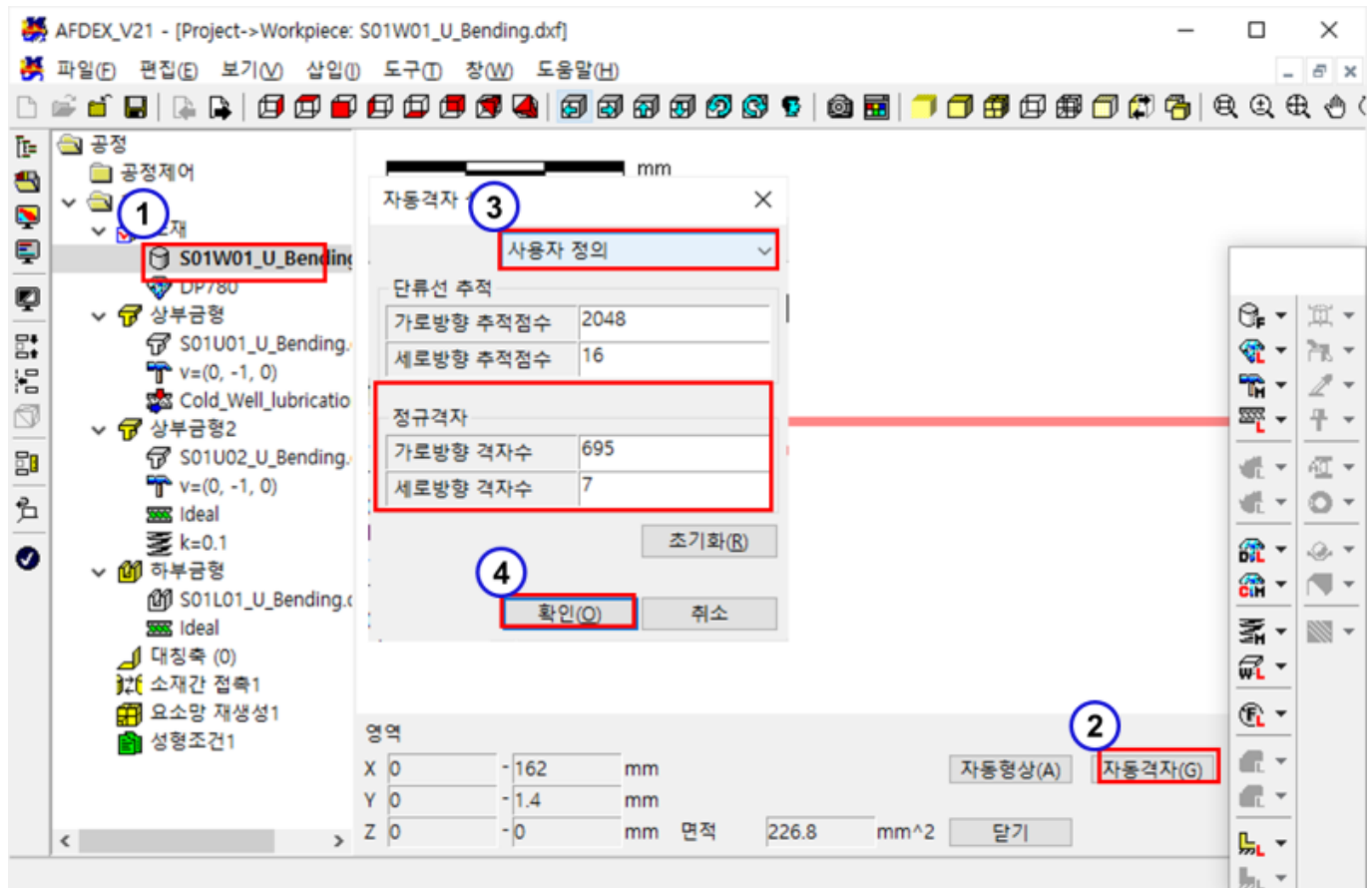
1. “ : ”
2. “ ”
3. “ “



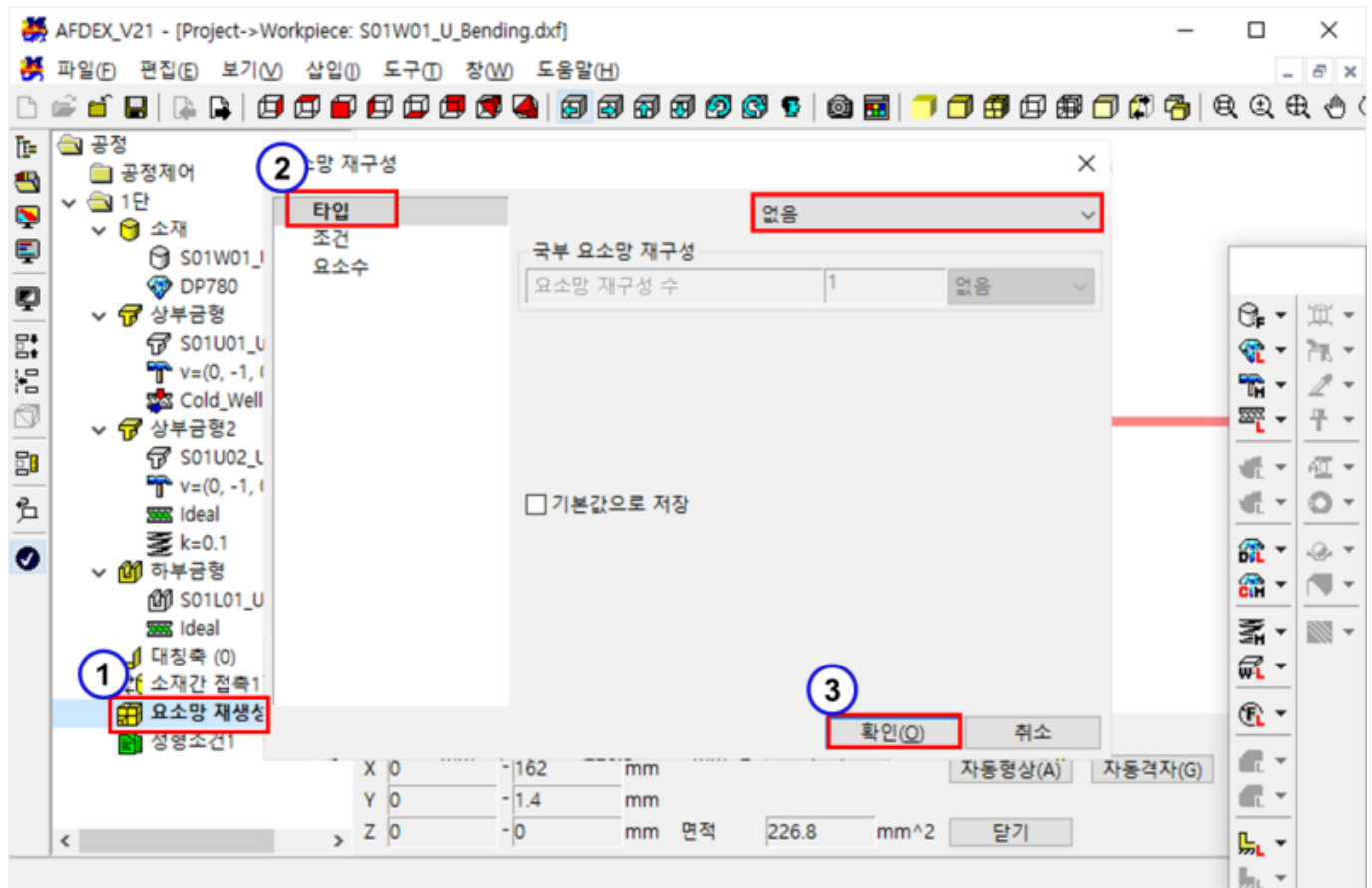
1. / /



1. “ ”
2. “ 1 ”
3. “Auto”
4. “ ”

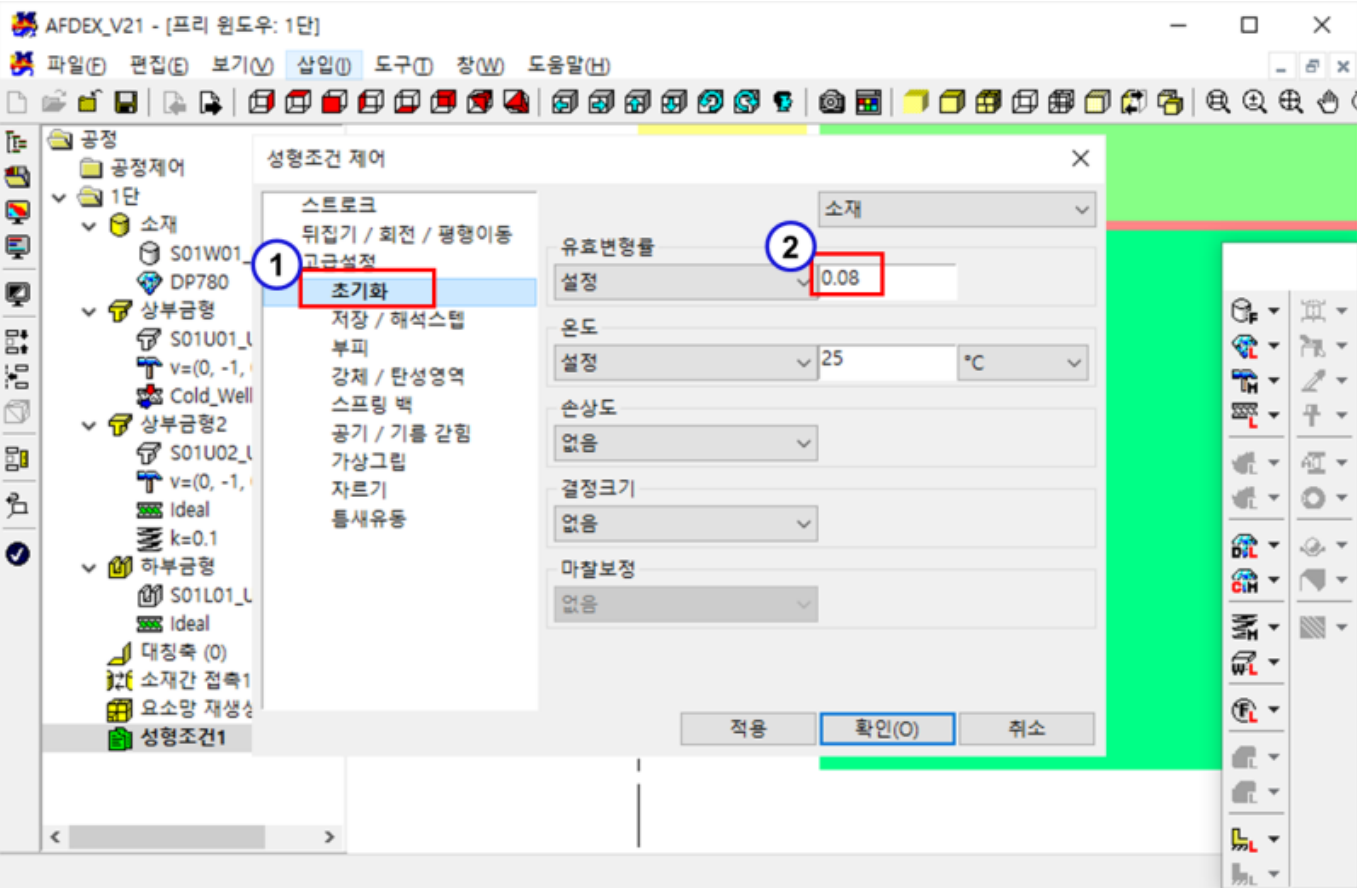


1. "S01W01_U_Bending.dxf"
2. "AutoGrid"
3. , "User Defined"
4. "OK"

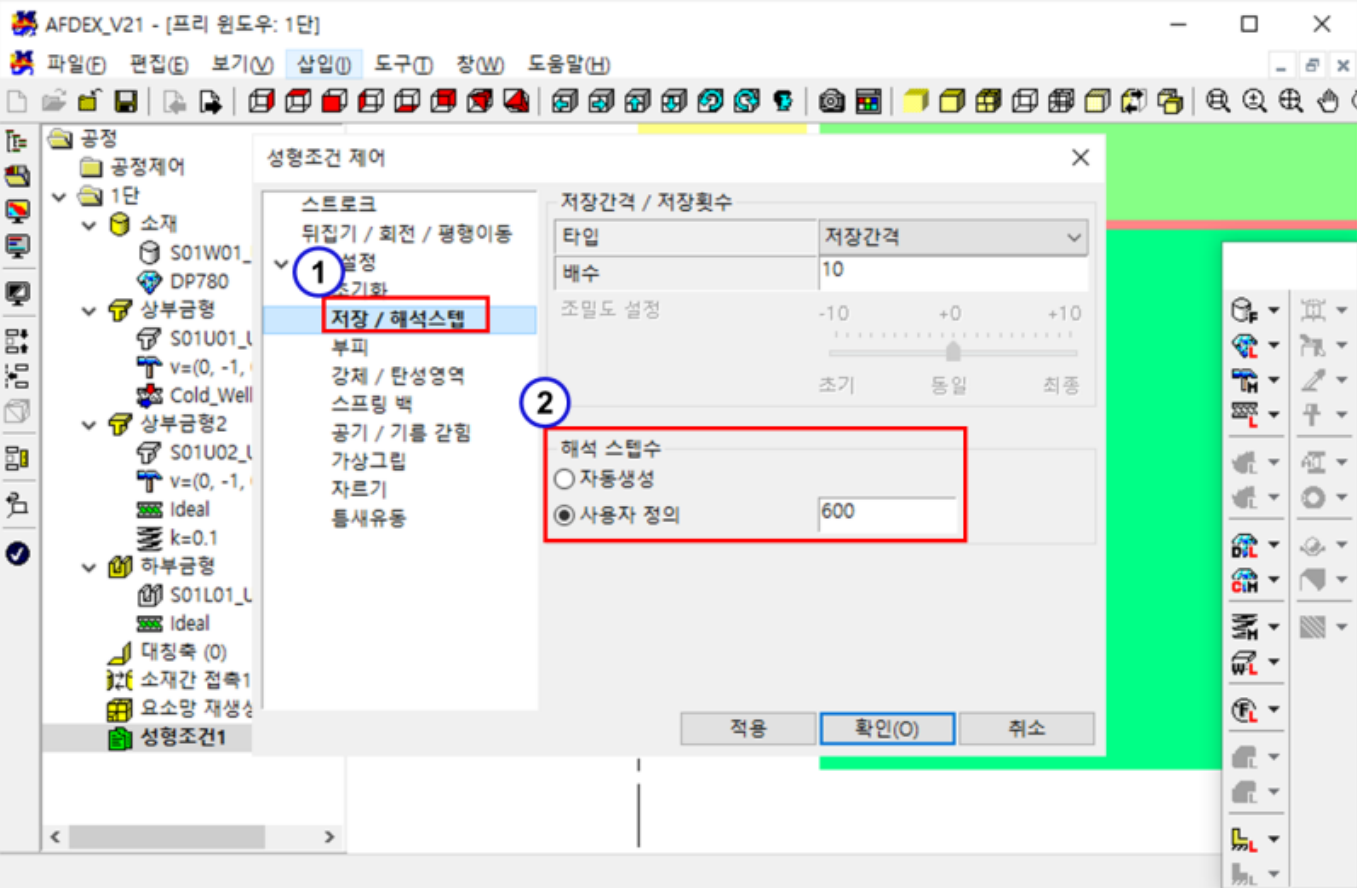


1. “ 1 ” .
2. , “ ” .
3. “ ” .

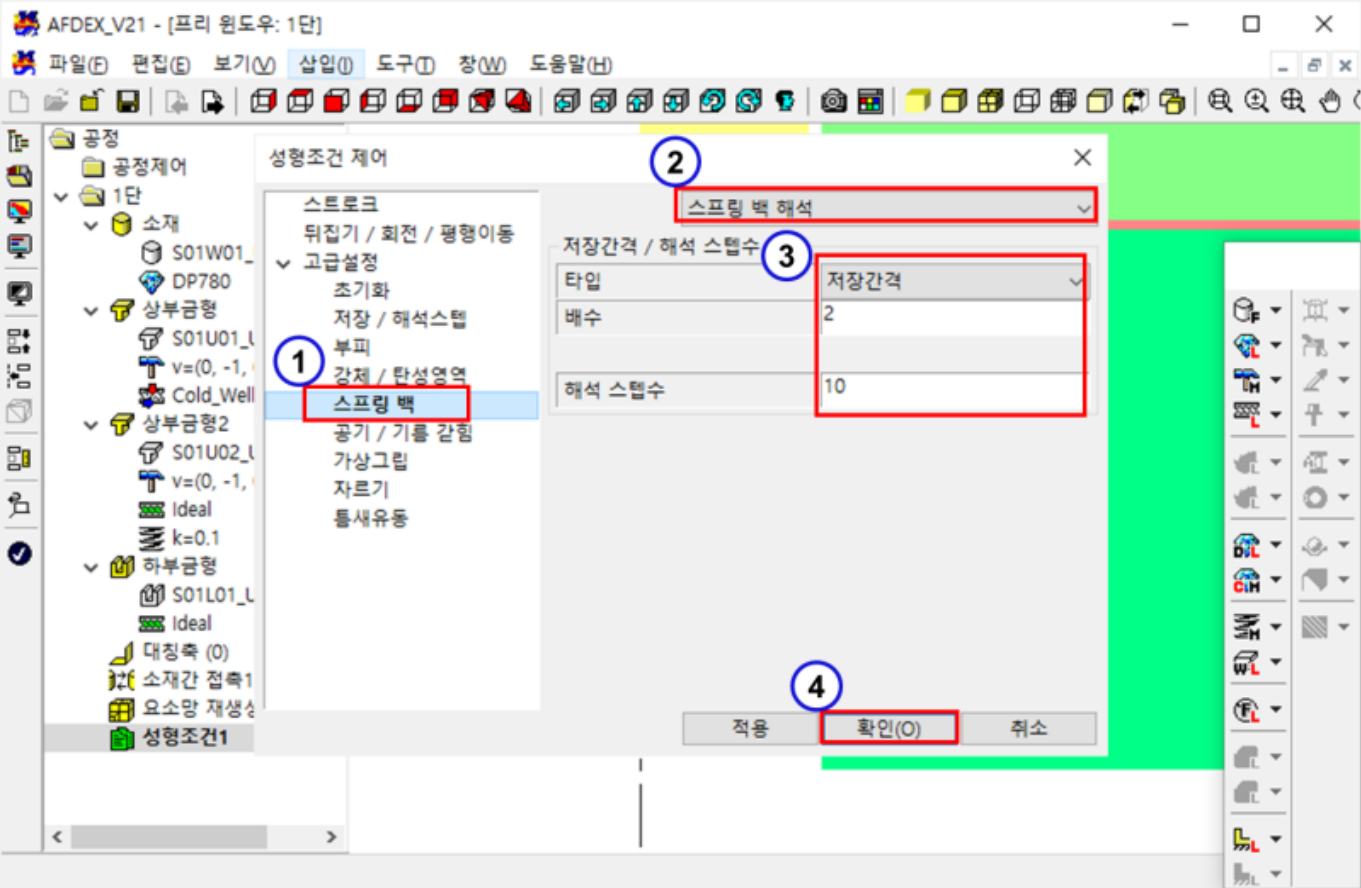
1. P1 P2
2. "OK"



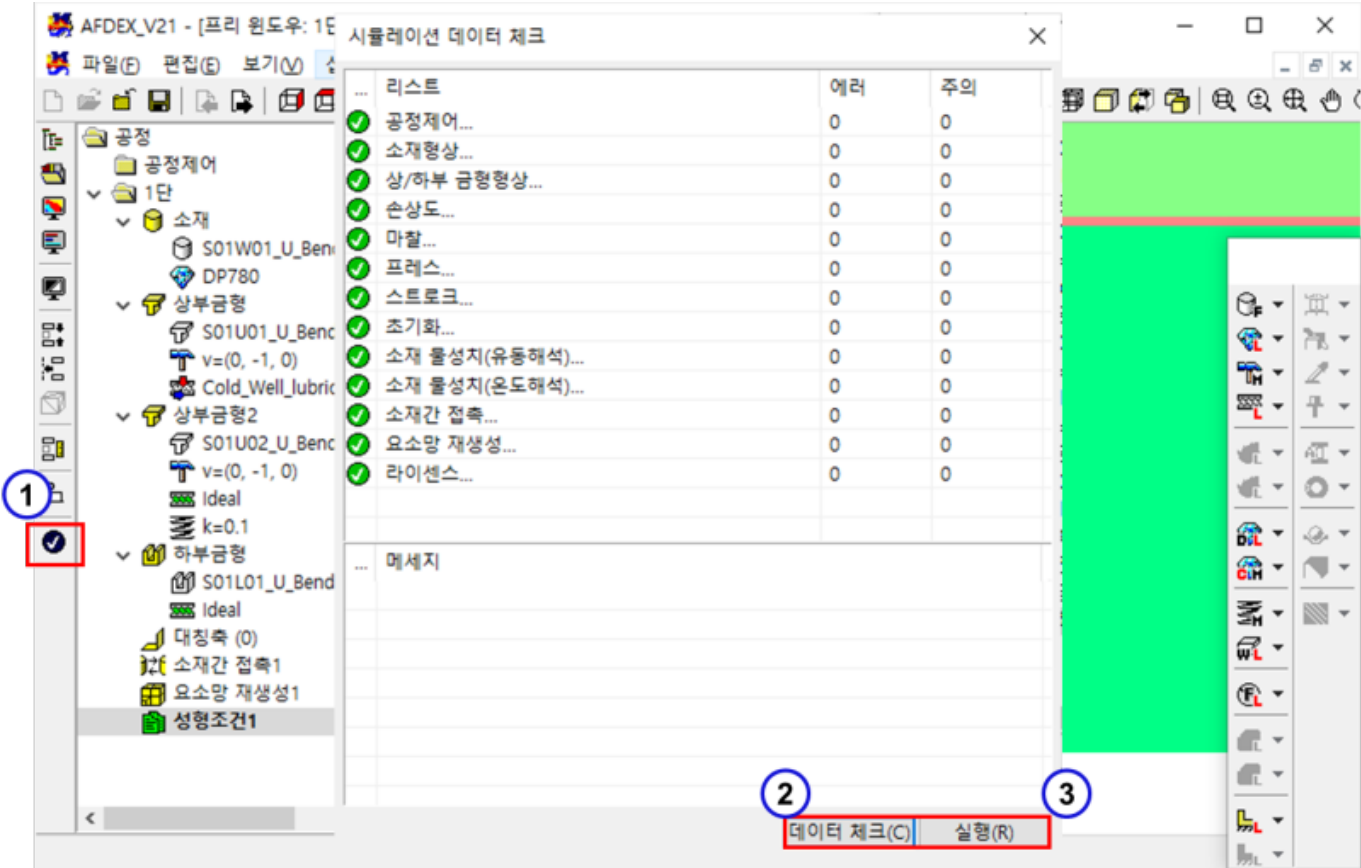
1. " "
2. " 0.08 "



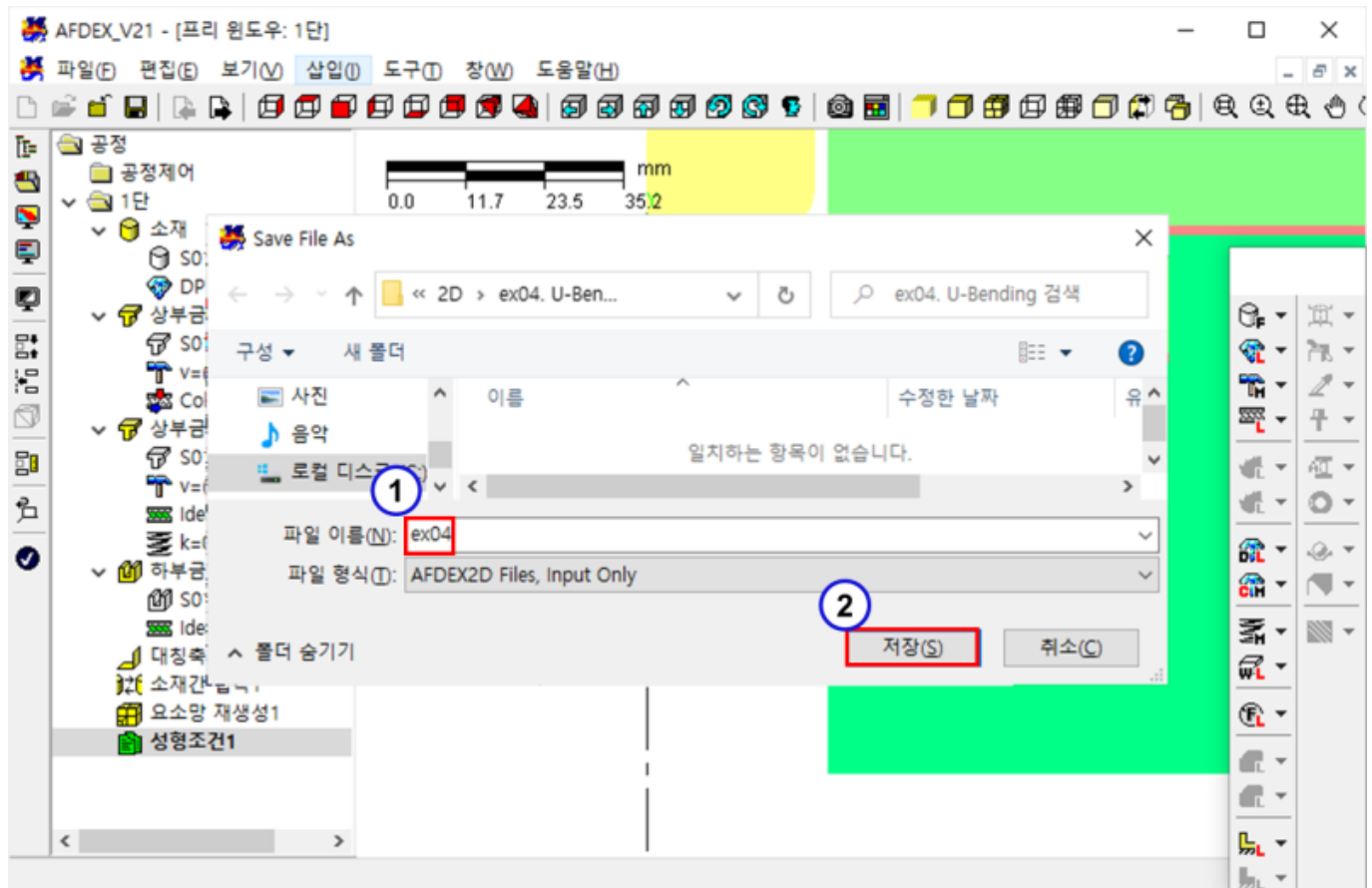
1. /
2. , “ 600 ”



1. “ ”
2. “ ”
3. .
4. ” ”



1. Toolbar “ / ” .
2. “ ” .
3. “ ” .



1. "ex04"

2. " " "

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Last update: 2025/02/26 06:20

